

Synchronized Hydraulic Press brakes



BSt synchronized press brakes,
simplicity and safety combination.

The Schiavi BSt press brakes are particularly suitable for customers who make basic workings but can not give up Schiavi's tradition and guarantee.

As well as all Schiavi production range, the line BSt takes care of the safety systems in order to satisfy our usual customer's needs.

The frame is very simple but offers strength and reliability that guarantee an accurate sheet metal bending in every work conditions.

Thanks to Schiavi experience, the T1 CNC is oriented to this press brakes line, it's absolutely "user friendly" and simplifies the setting of tools, programs and database.

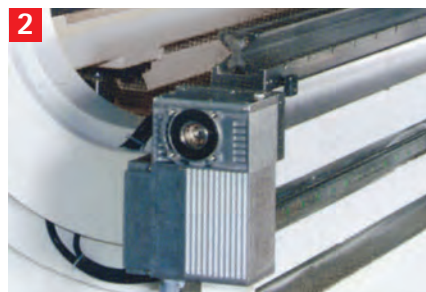


Schiavi 

Your success guaranteed

Advantages

- Quick startup and setup
- Full optional equipment
- High level safety systems, performance and productivity are guaranteed
- Frame design with great care over the ergonomics
- High quality hydraulic, electrical and electronics components
- Easy tools setting
- Quick and professional customer care



Optional

- 1 Two support front arms
- 2 Manual or automatic crowning table
- 3 Two back gauge axes (X - R)
- 4/5 Safety device (light guard or laser beam)



BSt • Technical features		3512	6020	8025	10030	12030	12040	16030	16040	20030	20040	25040
Bending force	ton.	35	60	80	100	120	120	160	160	200	200	250
Bending length	mm	1270	2100	2600	3100	3100	4100	3100	4100	3100	4100	4100
Distance between columns	mm	1000	1550	2050	2550	2550	3550	2550	3550	2550	3550	3550
Throat	mm	250	250	400	400	400	400	400	400	400	400	400
Max. upper table travel range	mm	100	100	180	180	180	180	180	180	200	200	250
Max. open height	mm	310	310	400	415	415	415	415	415	435	435	525
Approach speed	mm/sec.	150	150	100	100	100	100	100	100	100	100	100
Work speed	mm/sec.	10	10	10	10	10	10	9	9	9	9	8
Return speed	mm/sec.	100	100	90	90	90	90	90	90	90	90	90
X axis travel range	mm	500	500	500	500	500	500	500	500	500	500	500
R axis travel range	mm	160	160	160	160	160	160	160	160	160	160	160
Oil tank capacity	l	80	150	150	200	200	200	200	200	200	200	300
Motor power	kW	4	7,5	7,5	11	11	11	15	15	15	15	18,5
Work level	mm	900	900	900	900	900	900	900	960	900	960	1000
Length	mm	2150	2900	3750	4250	4250	5050	4250	5050	4550	5150	5150
Height	mm	2150	2150	2750	2800	2800	2800	2800	2850	2850	2950	3050
Width	mm	1550	1550	1950	2050	2050	2100	2150	2150	2250	2250	2350
Weight	kg	2780	3450	6000	8300	8450	10900	9450	12750	10950	14900	17600

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